

**The National Board of Boiler and Pressure Vessel Inspectors
INITIAL BOILER CERTIFICATION REPORT (Form C-1)**

BOILER INFORMATION						
JURISDICTION NO.		OWNER				
MANUFACTURER		OWNER ADDRESS				
YEAR BUILT		OWNER CITY/STATE				
BOILER TYPE		USER				
ENGINE NO.		USER ADDRESS				
OTHER NO.		USER CITY/STATE				
HEATING SURFACE		OPERATOR & LICENSE NO.				
ENGINE NO. BARREL INFORMATION						
INSIDE DIAMETER		SEAM TYPE				
TUBE SIZE/NUMBER		SEAM EFFICIENCY (from Table C-7600)				
TENSILE STRENGTH OF SHELL		MAXIMUM PITCH OF STEAM RIVETS				
MIN. THICKNESS OF SHELL		JACKET FULLY REMOVED FOR INSP				
MIN. THICKNESS OF TUBESHEET		MAWP OF BARREL (from Table C-7300)				
FIREBOX AND WRAPPER SHEET						
STAYBOLT DIAMETER (Base of Threads) OF THINNEST STAYBOLT						
STAYBOLT PITCH (Max) AT CROWNSHEET						
TYPE OF STABOLT (Telltale?)						
MINIMUM THICKNESS OF STAYED SURFACE						
MAWP OF STAYED SURFACES (from Table C-7400-1)						
TYPE OF BOTTOM (Ogee, Wet Bottom, etc.)						
CONDITION OF THREADED MOUNTING STUDS						
GRATES, GRATE SUPPORTS, DAMPERS, ASHPAN – SATISFACTORY?						
CLEANED FOR INSPECTION						
SAFETY EQUIPMENT AND CONTROLS						
SAFETY VALVE (per S2.8.1)		MANUFACTURER	SET PRESSURE	CAPACITY	CROWN	SIZE
FUSIBLE PLUG (per S2.8.4)		NEW "ASME" PLUG		OLD PLUG REMOVED FOR CROWN INSPECTION?		
FEED METHODS		INJECTOR(S) BRAND/SIZE		PUMP TYPE	PREHEATER TYPE	
WATER COLUMN				DRAIN	WATER LEVEL VERIFIED	
GAGE GLASS (per S2.8.2)				GUARD	TYPE	
TRY-COCKS (per S2.8.3)				NUMBER	OPERABLE?	
PRESSURE GAGE (per S2.8.5)				DIAL RANGE	SYPHON TYPE	

INITIAL BOILER CERTIFICATION REPORT (Form C-1) continued

VALVES AND PIPING (per S2.9 and S2.9.1)

MAIN STEAM (dome) VALVE	MAIN STEAM PIPING
THROTTLE VALVE	PIPE NIPPLES AT SHELL
FEEDLINE STOP VALVES(s)	FEEDLINE CHECK VALVES
FEEDWATER PIPING TO INJECTORS AND PIPING	BLOWDOWN PIPING
INJECTOR ISOLATION (steam & water) VALVES	PIPING SUPPORTS
BLOWER VALVE	BLOWER PIPING

EXISTING REPAIRS AND ALTERATIONS

INTERNAL VISUAL INSPECTION FINDINGS

EXTERNAL VISUAL INSPECTION FINDINGS

MAWP CALCULATIONS USING ULTRASONIC THICKNESS MEASUREMENTS

BARREL: $P = (TS \times T_{min} \times E) / (R \times FS)$ [per Table S2.10.3]	FIREBOX: $P = (T^2 \times S \times C / \text{Pitch Max}^2)$ [per Table S2.10.4]
--------------------------------------------------------------------------------	---------------------------------------------------------------------------------

HYDROSTATIC PRESSURE TEST (per S2.6.1)

TEST PRESSURE – PSI	TEST TEMPERATURE - °F
TEST DATE	TEST PROBLEMS

